



SAE 4140-NDN RC 40-45

Shop Copy

ITEM NUMBER	ITEM NAME	DESCRIPTION		DATE	APPROVING ENGINEER
		ITEM 1-18	ITEM 19		
X	A (1) WAS 15° (2 PLACES) (2) WAS .25R TYP		60	71	DTL 5 4228

NOTES

2. MARK AS SPECIFIED IN LOCATION SHOWN
WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANGE LETTER
IN VENDOR NAME OR TRADEMARK.

2. COAT WITH GREASE

BREAK SHARP EDGES. 020 UOS

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER.
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODELS
250 SERIES